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THERMACUT THE CUTTING COMPANY

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THERMACUT® REPLACEMENT PARTS SUITABLE FOR **Hypertherm® HyPerformance® Plasma** HPR®130/HPR®260 ALUMINIUM



| Item | Part No | Ref. No. | Description | Std. Pkg. | Item | Part No | Ref. No. | Description | Std. Pkg. |
|-------|---------|-----------|------------------------------|-----------|-----------------------|---|-----------|----------------------------|-----------|
| *1. | T-9961* | 220173-UR | Shield Cap 45-130A | 1 | 15. | T-10297 | 220180 | Swirl Ring 45A | 1 |
| *2. | T-9964* | 220398-UR | Shield Cap 200/260A | 1 | 16. | T-10295 | 220179 | Swirl Ring 130A | 1 |
| 3. | T-9975 | 220202 | Shield 45A | 10 | 17. | T-10579 | 220342 | Swirl Ring 200A | 1 |
| 4. | T-9982 | 220198 | Shield 130A | 10 | 18. | T-10596 | 220405 | Swirl Ring 260A | 1 |
| 5. | T-10879 | 220345 | Shield 200A | 1 | 19. | T-9978 C | 220308-UR | Electrode 45A | 5 |
| 6. | T-10880 | 220407 | Shield 260A | 1 | ⊙ 20c | T-9920 🧿 | 220181-UR | Electrode 130A | 5 |
| 7.,8. | T-11144 | 220176 | Inner Retaining Cap 45A/130A | 1 | ⊙ 20b | T-4917 C | 220181-AG | Electrode 130A, SilverEX-® | 5 |
| 8. | T-11145 | 220304 | Inner Retaining Cap 130A | 1 | ⊙ 20a | T-9984 🧿 | 220307-UR | Electrode 130A/200A/260A | 5 |
| 9. | T-11148 | 220347 | Inner Retaining Cap 200A | 1 | <u>o</u> 21. | T-9882 C | 220340-UR | Cooling Tube 30-260A | 1 |
| 10. | T-11147 | 220344 | Inner Retaining Cap 260A | 1 | 21a. | N-10055 | 1-009S | O-Ring | 1 |
| 11. | T-9977 | 220201 | Nozzle 45A | 1 | *22. | TN-0069* | 104119-UR | Consumables Removal Tool | 1 |
| 12. | T-9983 | 220197 | Nozzle 130A | 5 | 23. | T-0994 | 027055 | Silicone Lubricant 25ml | 1 |
| 13. | T-9993 | 220346 | Nozzle 200A | 1 | 24. | Torch, cable leads. See following pages for details. | | | |
| 14. | T-9990 | 220406 | Nozzle 260A | 1 | 25. | Coolant Liquid. Details on the page 152, section Accessories. | | | |

- FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN
- 0 THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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